

AVIATION

The Oldest American Aeronautical Magazine

August 14, 1928

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Flight picture of a Travel Air cabin monoplane at 10,000 feet.

VOLUME
XXV

NUMBER

7

Special Features

The Elias "Aircoupe"

Production Planning and Control

Production in the Travel Air Factory

AVIATION PUBLISHING CORPORATION
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THE RECORD-BREAKING 'HORNET' POWERED PN-12

MORE RECORDS FOR PRATT & WHITNEY ENGINES

It is significant that six new World's records were established when direct drive P. & W. "Hornets" were installed in the Navy's twin-engine PN-12 patrol boat. These records, made during two weeks of test flying, were for altitude, speed, range, and endurance, with pay loads of one and two tons. Previously, various water cooled and air cooled engines had been used in the PN type, but with the "Hornets" it set up an entirely new standard of performance.

On June 26th and 27th, Lieutenant Arthur Gavlin, U. S. N., broke one American and one World's record for altitude. Less than two weeks later Lieutenant A. W. Goetts and Chief Boatswain E. E. Reber established one more American and five more World's records for planes of this class. The tests were flown at Philadelphia by Naval Aircraft Factory personnel, who are justly proud of the splendid performance of their latest development.

"Hornet" engines are widely used by the Army and Navy, and have flown hundreds of thousands of miles in commercial service. A single transport company has in service or on order a total of more than one hundred of these engines.

THE
PRATT & WHITNEY AIRCRAFT CO.
HARTFORD CONNECTICUT

AVIATION

The Oldest American Antislavery Magazine

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equipped with

SCINTILLA Aircraft Magnetos



SCINTILLA MAGNETO COMPANY
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Table 100. See preceding APPENDIX

A scratch means - "Throw it away!"

WRIGHT Workmen do not know how to "fix" a scratch... These men, whose high technical and mechanical skill is supplemented by their feeling of personal responsibility, do not know how to remedy a defect in any finished part for a Wright engine. Their only comment when a flaw is met is "throw it away"...

A scratch however slight, a defect visible perhaps only through a microscope, is the "unlocked door" toward which stresses in the metal might strain for release.

That is why visitors to the Wright plant see discarded finished parts—to the average eye perfect in every detail—but to the searching eye of a Wright inspector unfit for service.

Nothing is left to chance in building Wright engines. Every operation is done by an expert in that individual field; every operation is impacted by another expert, before the completed, perfected and approved parts are accepted for

assembly...There is no secret behind the performance of Wright engines. Every part in the Wright engine bears the Wright name. Every part in the Wright engine is as important as every other part. Every part in the Wright engine is the individual product of specialized workmen who know that the slightest departure from the highest standard may wreck the whole.

Every part in the Wright engine is sound, solid, tested and refined, made from the start to be tougher than the service it must give, and built from rough stock to assembly with full knowledge of its important function in the completed engine. Exactly what Wright engines will do is known.

For more than a decade Wright has been building engines with just such care as this...to produce aircraft power plants that measure up to the highest standard of excellence...an unchanging policy which explains Wright engine performance. That's why "more pilots fly them".

MacPhail Flyin'

WRIGHT

WEIGHT AERONAUTICAL CORPORATION

President: M. J. U. S. A.
Canton-Wright Engines, Inc., Boston, Mass.
AIRCRAFT PARTS DIVISION

Wright-Canton
Aircraft
Division

470 Associates Inc.—Canton Field, Long Island, N. Y. Pacific Aeromotive Corp.—Los Angeles, Calif. Great Air Service, Inc.—Durham, N. H.

THANK YOU for reading AVIATION



PROPELLER
Division

AVIATION

The Oldest American Aeronautical Magazine

Vol. XXV

AUGUST 11, 1938

No. 6

Maj. Lester D. Gardner

EVER SINCE *AVIATION* was first published, the name of Maj. Lester D. Gardner has appeared often as the publisher or a member of the staff. Last year, after he had sold all his interests in the company to his associates, they requested that his name be allowed to remain as a Director, although he was no longer actively connected with *AVIATION*.

Maj. Gardner's action as President of the American Chamber of Commerce of America speaks for what any responsibility, however remote, for the opinions expressed by *AVIATION* might be embarrassing to him if his name remained on the magazine. As is well known, the American Chamber of Commerce of America for the last twelve years has played an important part in the sound development of the art as well as the science. As spokesman for the aeronautical industry of the United States he will naturally desire to be free from all association which might in any way bring his organization to the group that his honored Master had. With great regret, as he requested, we remove from our editorial "blatthead" the name of the founder of the magazine.

We congratulate Major Gardner on the well deserved honor that has come to him. The steady American development of a general knowledge, kind of the aeronautical and experimental aeronautics that he has always had for the aeronautical industry. His life written is made of his progress on these pages, bright his battles and printed his achievements. We are therefore, in a peculiarly fortunate position to congratulate the industry as well as the young Major Gardner to guide it through this important year of expansion. The problems that confront it will now require for their solution, experience, judgment and an unusual willingness to do a difficult task, and there is no man better qualified than Maj. Lester D. Gardner.

Profitable Weather Reports

EVERYONE interested in weather strips but their value adds to aeronautics must have been very great. As a result the weather bureau organization has been built up only to a point where it can predict general conditions, and even in this it is often in error. It is quite generally admitted, however, that with a sufficient number of observation stations, sending out numerous reports that are really accurate, forecasts could be made.

At the present rate of growth of air transportation there is no question but that a sufficient number of accurate weather reporting will pay for itself many times over. For example, a regular flight and route is often broken by storms or fog conditions, but it is very rare when there is not a way through within a hundred miles of the

regular course. As the volume of traffic gets larger, however, it will mean enough revenue to pay for a week's expense in getting detailed weather reports.

The present expression of weather reporting which is being tried out in the Los Angeles-San Francisco air line under the auspices of the Guggenheim Fund should prove of very great interest and it is to be hoped that they will be able to prove that local weather reporting can be made accurate and profitable. Our wonders however, that the Contractors are trying about having their state selected as being the most suitable place for reporting bad weather.

Let Them Have It

FOR MANY years there in the manufacturing end of the aircraft industry have been working extremely hard and well very little has been done outside scientific, technical and educational lines. Scientific, technical and educational lines, especially those doing military work and their means is the result of the efforts and ability of the men at the helm. After such long and bitter struggles as that of these men have gone through it is only natural that they should feel a certain sense of pride for those who now so proudly offer their help, and it is also natural that they should, as a matter of pride, desire to maintain their work independent.

However, conditions are changing. The struggle for aircraft existence is becoming an equally bitter competitive struggle. This will be an ample warning of the horrors to be faced, but in reality great strides made in strength and ability to stay in the running as it did when the volume was small. The main difference will be that money for expansion is now available and that getting into production and establishing a widespread system of distribution and service will be absolutely essential. To handle this, large amounts of capital will be needed, especially for the commercial manufacturer. It will go against the grain of many a man who has built his business solely through his own efforts, but it will be absolutely necessary to be in outside capital which will interfere with his independence, but in many cases it will be the price of success to do either.

There is little doubt that the aeronautical field will, on a certain extent, follow the history of the automobile field where mergers, consolidations and changes of ownership have been the rule. Now that outside capital is available to get into the field, there is a real opportunity to expand the efforts of previous years even if it means taking over a competitor's personal control. The next few years will undoubtedly see many and rapid changes and in a large measure the management of the aeronautical industry will pass into new hands.

Production in the Travel Air Factory

By WILLIS PARKER

THE history of the Travel Air Manufacturing Co., Wichita, Kan., is in two sections. The two buildings, each 75 ft. wide and about 280 ft. long, are set well to end so that they are, to all intents and purposes, one long building, with an open court between the ends. Between these two sections is the entrance end of the buildings, and low toward the center where the biplane wings merge into completed planes, which we rolled from the open court between the two buildings, to the flying field where they are test flown. From there the planes go either to the hangars for delivery or passengers within a few days, or take the air and fly to their new bases.

The construction of the factory, the location of the machinery, and the movement of the raw materials through the plant to the final assembly are all interesting to all who enter the plant. Careful diagramming provides for the continuous flow of raw materials through the fabrication processes with no holding at the shipping room door for the sales department to catch up with production. Under present conditions, there is no difficulty on the part of the Travel Air sales department in maintaining a pace equal to, if not ahead of, the manufacturing units. But manufacturers come and go, and there is a temporary storage of materials in the plant. It is in such circumstances that difficulties can arise.

The Travel Air Plant and system of manufacturing eliminate the "dorms." The moment a piece of raw material is drawn is the time of this manufacturing structure, it keeps its moving to emerge into the sensible stage as a part of a finished plane. In theory there are no

building for it is here that the wings are made, covered and painted.

Let us consider the metal working building first. At the extreme end of this structure—that furthest from the other buildings—that on the side, is a wide door where raw materials are received. Suppose that a load of tubing is delivered. It is taken by two workers unhooked



A drawing showing the routing of materials through the fuselage construction building

near the door, and pushed to a car where it is cut into lengths desirable for framing, framing and then placed in racks near the pits where the frames are welded.

If it is a shipment of wire which is received, it is sent to a balcony that extends from a point near the receiving door to the end of the building and around the other end about half way. The general offices of the company are situated under the balcony, but are separated from the factory by paved walkways. One portion of the balcony is devoted to the construction of tubular structures and the other to the assembly of the wire used in the plant. The wire assembly department has no overhead supports and pits and never interferes with the fuselage frame construction and welding. From this balcony, the preformed materials flow downward and into the production bays.

We next "back-up" partly in our statement and admit that there are some materials, semi-processed or completely constructed, that are not manufactured at this plant and therefore are unloaded at the parts department, which is near the receiving entrance. Such items as aircraft engines are included in the parts department which is directly off the court and is a part of the metal working building. The position of this department reduces the number of stops required of the workers walking to and from their benches for these small items. Bolts and covers might be classed as other raw materials, but we will consider them semi-finished materials, or finished parts since no machining processes are necessary to make them ready for the production line. The second building may be termed a wood working



A drawing of the wing construction building of the Travel Air Company

shop rooms in which materials may enjoy a temporary repose. They must keep moving. To better explain, we will take of the two buildings separately and describe the production current therein. The first building is a metal working section wherein the fuselage is constructed, painted, upholstered and covered and the engine installed. The second building may be termed a wood working

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to end. In the northeast corner of the building is the section devoted to the manufacture of frames. Near it on the north side, is the section known as the sheet metal department. Next to it is the covering and upholstering department. Then next is the wing section, separated from the main factory by fire walls and fire doors. The assembly line moves down the center of the building and the various units into the line from either side. This eliminates unnecessary movement of materials.

Reference can be made to the upper end of the assembly line. The first section of the assembly of the fuselage is started in two sections on a line station, parallel to the production line, but a few feet to the south of it. One section is the rear end of the fuselage and the other the forward portion. These sections are moved into the main line, brought together and are welded, and are moved down the line were additional bracing and rigging is put in.

Use Made of Cutting Space

A unique feature of the building is the utilizing of cutting space for the various smaller departments. They are arranged somewhat like islands in the air and are about 30 ft. apart. On these workmen construct the sub-assemblies and do portions of the work necessary on the fuselage when it reaches a point in the assembly line near these "islands." On one such island is a portion of the upholstering department.

The upholstering department is next to one of two places at the end of the assembly line. If the place is not to be delivered immediately, it may be held back at the stage room and moved forward into a space designated for the storage of planes ready for delivery. If it is to be delivered immediately, it may be run through the opposite end of the department to the final assembly department which opens into the court between the two buildings. There it meets the wings coming from the other building.

The material enters the second building—the wood working department and wing assembly, the covers and of the fuselage. It is in lumber, it is cut into required lengths, passed through the band saws and planes, and is started on its way toward the west end of the building. Some of it goes to the wing-weld section, which is on the north side of the room. Some of it moves westward along a fairly straight line until it is assembled with the wing webs into the completed wing framework, going to the

surrounding "islands," located above the floor in the same manner that the islands are situated at the other buildings. From there, the frame work is dropped down to the wing covering department, and then into the dope room, after which it moves toward the court.

The song framework is elevated in the marsh "island" by jacks, which also run on tracks. One single track is a sort of inclined surface. From the wing island, the wings go to a space above the wing parts department



A series of the fuselage welding and assembly building

to dry. From there they move to the wing covering department, where the fabric is put on. They are then moved into the dope room which is behind the parts department for treatment. From the dope room they are moved to the engine room where the fuselage from the other building are waiting.

To cover the planes are to be shipped by railroad to their destination. If it is necessary to rig them at the plant, the fuselage is moved directly from the final assembly room in the first factory, and the wings from the second factory to the railroad station. They do not wait until the box car is reached to which they are shipped.

Needless to say, the factory is equipped with the latest type of machinery, including grinding equipment and the power plant. It was built more than a year ago and was designed as an airplane factory. The dimensions being as the court between the two buildings are the full width of the structure. The use of the islands is a outstanding feature of the factory. They permit the dropping down of the sub-assemblies into the production line with

(Continued on page 488)



The plant of the Travel Air Manufacturing Co. at Wichita, Kan.

The Lincoln-Page

New Three Place, Open Cockpit Biplane is Designed to be Powered With an OX-5 or Wright-Hispano Engines

THE Lincoln Aircraft Co., of Lincoln, Neb., is now in production on a new three place biplane designed for the 90 hp. OX-5, or 130 or 180 hp. Wright Hispano engines. Either of these power plants may be installed by merely changing the engine mounting and cowling, the remainder of the plane being standardized in construction for all installations.

The Lincoln-Page biplane, powered with a 180 hp. Wright Hispano engine, has a maximum speed of 100 mph and a cruise speed of 110 mph. The landing speed is 48 mph. The plane climbs at the rate of 1,200 ft. per minute and the service ceiling is 16,000 ft. A total fuel capacity of 67 gallons gives the plane a cruising range of 600 mi. at maximum speed and 715 mi. at cruising speed.

Solid-Sparce Spars

As in a high percentage of new production planes, the Lincoln-Page has a welded steel tube fuselage and tail group and wood wings, covered with fabric. The fuselage is of conventional design being built in the form of a truss and having conformations at all important points in the welding. The tail group is of similar construction. Elevators are built in a way requiring only one horn which is mounted on the top of the tail group. A cost of about 10 percent is saved by this method of construction to prevent corrosion before being painted.

Four bolts are used to attach the engine mounting to the fuselage and all of the rudders that comprise the mounting are reinforced by telecoping a heavy gauge tube made the same thickness. The engine is supported on a set of beam

(Continued on page 496)



A term plate fits well insulating the engine from the rest of the fuselage, decreasing the fire hazard. Bolted directly to the fair wall and above the engine is a water expansion tank which provides for any possible overfilling. The radiator, however, being mounted in the fairings below the fuselage, affords ample cooling under any operating conditions. For cold weather operation a set of folding shutters is provided and operated by a lever in the pilot's cockpit. An oil cooling tank is placed directly below the engine inside the cowling, which has louvers in both front and rear, the forward louvers being reversed to admit cold air from the slipstream.

Solid-Sparce Spars

No radical departures from new production practice are found in the construction of the wings. The spans are of spruce and are solid throughout their length, affording ample strength for the wing structure. The longerons are of boxwood with cap strips at the top and bottom and lightening holes to decrease their weight. Compression ribs are of solid spruce. The leading edges have extra nose pieces to prevent the covering drawing excessively between nose ribs. Solid lead weights were used in the dry leading edge. Ailerons are double and are mounted in counterbalance to the wings, having spruce spars and balanced ribs. Interplane and center airmen steel tube struts and unbalance rib to provide the external wing bracing.

Production Planning and Control

BY EDWIN R. DOUGLAS

Engineering Engineer

PRODUCTION must be controlled through exact knowledge of what is to be done, how it is to be done, by whom it is to be done, and when it is to be done. The first two (What and How) will be embodied in:

- (1) Drawings of the parts and assemblies.
- (2) Defense Specifications of the material, labor, rates, and tool required.
- (3) Setup, Layout, and Methods that ensure having necessary material on hand when wanted.
- (4) Written instructions (where required) telling how the operations are to be done.

The second two (By whom and When) are covered by:

- (1) Scheduling all production orders for parts and assemblies as to the machines or work-places where the work is to be done, and the priority, or sequence in which they are to be run.
- (2) Dispatching these orders, at the proper times, to the designated machines or work-places where the work

is to be done, and the priority, or sequence in which they are to be run.

(2) Dispatching these orders, at the proper times, to the designated machines or work-places, with all material and tools required to do the work.

(3) Constant Check-up of work in process to see that things are going as scheduled, to prevent interferences, and to take care of emergencies.

Through experience, certain methods have been worked out as best for carrying on these different functions. These will now be discussed and compared.

Designate

The making of these by the Drawing Room cannot be done under the supervision of the Chief Engineer and will of course be done according to his instructions. There are, however, a number of ways in which the work of producers may be helped by a well-planned arrangement.

(Continued on page 490)

COMPONENT	TYPE & S.	DETAIL & NO.	ITEM	MANUFACTURER		MANUFACTURER'S NUMBER
				MANUFACTURER	ITEM NO.	
1. 42. B-1			Front Wing Inboard	AM	AM1001	
1. 43. B-1			Wing Fixings, Upper Right Arm	AM	AM1002	
1. 44. B-1			Front Wing Outboard	AM	AM1003	
1. 45. B-1			Wing Fixings, Upper Left Arm	AM	AM1004	
1. 46. B-1			Front Wing Center	AM	AM1005	
1. 47. B-1			Wing Fixings, Lower Right Arm	AM	AM1006	
1. 48. B-1			Wing Fixings, Lower Left Arm	AM	AM1007	
1. 49. B-1			Front Wing Center	AM	AM1008	
1. 50. B-1			Wing Fixings, Lower Right Arm	AM	AM1009	
1. 51. B-1			Wing Fixings, Lower Left Arm	AM	AM1010	
1. 52. B-1			Front Wing Center	AM	AM1011	
1. 53. B-1			Wing Fixings, Lower Right Arm	AM	AM1012	
1. 54. B-1			Wing Fixings, Lower Left Arm	AM	AM1013	
1. 55. B-1			Front Wing Center	AM	AM1014	
1. 56. B-1			Wing Fixings, Lower Right Arm	AM	AM1015	
1. 57. B-1			Wing Fixings, Lower Left Arm	AM	AM1016	
1. 58. B-1			Front Wing Center	AM	AM1017	
1. 59. B-1			Wing Fixings, Lower Right Arm	AM	AM1018	
1. 60. B-1			Wing Fixings, Lower Left Arm	AM	AM1019	
1. 61. B-1			Front Wing Center	AM	AM1020	
1. 62. B-1			Wing Fixings, Lower Right Arm	AM	AM1021	
1. 63. B-1			Wing Fixings, Lower Left Arm	AM	AM1022	
1. 64. B-1			Front Wing Center	AM	AM1023	
1. 65. B-1			Wing Fixings, Lower Right Arm	AM	AM1024	
1. 66. B-1			Wing Fixings, Lower Left Arm	AM	AM1025	
1. 67. B-1			Front Wing Center	AM	AM1026	
1. 68. B-1			Wing Fixings, Lower Right Arm	AM	AM1027	
1. 69. B-1			Wing Fixings, Lower Left Arm	AM	AM1028	
1. 70. B-1			Front Wing Center	AM	AM1029	
1. 71. B-1			Wing Fixings, Lower Right Arm	AM	AM1030	
1. 72. B-1			Wing Fixings, Lower Left Arm	AM	AM1031	
1. 73. B-1			Front Wing Center	AM	AM1032	
1. 74. B-1			Wing Fixings, Lower Right Arm	AM	AM1033	
1. 75. B-1			Wing Fixings, Lower Left Arm	AM	AM1034	
1. 76. B-1			Front Wing Center	AM	AM1035	
1. 77. B-1			Wing Fixings, Lower Right Arm	AM	AM1036	
1. 78. B-1			Wing Fixings, Lower Left Arm	AM	AM1037	
1. 79. B-1			Front Wing Center	AM	AM1038	
1. 80. B-1			Wing Fixings, Lower Right Arm	AM	AM1039	
1. 81. B-1			Wing Fixings, Lower Left Arm	AM	AM1040	
1. 82. B-1			Front Wing Center	AM	AM1041	
1. 83. B-1			Wing Fixings, Lower Right Arm	AM	AM1042	
1. 84. B-1			Wing Fixings, Lower Left Arm	AM	AM1043	
1. 85. B-1			Front Wing Center	AM	AM1044	
1. 86. B-1			Wing Fixings, Lower Right Arm	AM	AM1045	
1. 87. B-1			Wing Fixings, Lower Left Arm	AM	AM1046	
1. 88. B-1			Front Wing Center	AM	AM1047	
1. 89. B-1			Wing Fixings, Lower Right Arm	AM	AM1048	
1. 90. B-1			Wing Fixings, Lower Left Arm	AM	AM1049	
1. 91. B-1			Front Wing Center	AM	AM1050	
1. 92. B-1			Wing Fixings, Lower Right Arm	AM	AM1051	
1. 93. B-1			Wing Fixings, Lower Left Arm	AM	AM1052	
1. 94. B-1			Front Wing Center	AM	AM1053	
1. 95. B-1			Wing Fixings, Lower Right Arm	AM	AM1054	
1. 96. B-1			Wing Fixings, Lower Left Arm	AM	AM1055	
1. 97. B-1			Front Wing Center	AM	AM1056	
1. 98. B-1			Wing Fixings, Lower Right Arm	AM	AM1057	
1. 99. B-1			Wing Fixings, Lower Left Arm	AM	AM1058	
1. 100. B-1			Front Wing Center	AM	AM1059	
1. 101. B-1			Wing Fixings, Lower Right Arm	AM	AM1060	
1. 102. B-1			Wing Fixings, Lower Left Arm	AM	AM1061	
1. 103. B-1			Front Wing Center	AM	AM1062	
1. 104. B-1			Wing Fixings, Lower Right Arm	AM	AM1063	
1. 105. B-1			Wing Fixings, Lower Left Arm	AM	AM1064	
1. 106. B-1			Front Wing Center	AM	AM1065	
1. 107. B-1			Wing Fixings, Lower Right Arm	AM	AM1066	
1. 108. B-1			Wing Fixings, Lower Left Arm	AM	AM1067	
1. 109. B-1			Front Wing Center	AM	AM1068	
1. 110. B-1			Wing Fixings, Lower Right Arm	AM	AM1069	
1. 111. B-1			Wing Fixings, Lower Left Arm	AM	AM1070	
1. 112. B-1			Front Wing Center	AM	AM1071	
1. 113. B-1			Wing Fixings, Lower Right Arm	AM	AM1072	
1. 114. B-1			Wing Fixings, Lower Left Arm	AM	AM1073	
1. 115. B-1			Front Wing Center	AM	AM1074	
1. 116. B-1			Wing Fixings, Lower Right Arm	AM	AM1075	
1. 117. B-1			Wing Fixings, Lower Left Arm	AM	AM1076	
1. 118. B-1			Front Wing Center	AM	AM1077	
1. 119. B-1			Wing Fixings, Lower Right Arm	AM	AM1078	
1. 120. B-1			Wing Fixings, Lower Left Arm	AM	AM1079	
1. 121. B-1			Front Wing Center	AM	AM1080	
1. 122. B-1			Wing Fixings, Lower Right Arm	AM	AM1081	
1. 123. B-1			Wing Fixings, Lower Left Arm	AM	AM1082	
1. 124. B-1			Front Wing Center	AM	AM1083	
1. 125. B-1			Wing Fixings, Lower Right Arm	AM	AM1084	
1. 126. B-1			Wing Fixings, Lower Left Arm	AM	AM1085	
1. 127. B-1			Front Wing Center	AM	AM1086	
1. 128. B-1			Wing Fixings, Lower Right Arm	AM	AM1087	
1. 129. B-1			Wing Fixings, Lower Left Arm	AM	AM1088	
1. 130. B-1			Front Wing Center	AM	AM1089	
1. 131. B-1			Wing Fixings, Lower Right Arm	AM	AM1090	
1. 132. B-1			Wing Fixings, Lower Left Arm	AM	AM1091	
1. 133. B-1			Front Wing Center	AM	AM1092	
1. 134. B-1			Wing Fixings, Lower Right Arm	AM	AM1093	
1. 135. B-1			Wing Fixings, Lower Left Arm	AM	AM1094	
1. 136. B-1			Front Wing Center	AM	AM1095	
1. 137. B-1			Wing Fixings, Lower Right Arm	AM	AM1096	
1. 138. B-1			Wing Fixings, Lower Left Arm	AM	AM1097	
1. 139. B-1			Front Wing Center	AM	AM1098	
1. 140. B-1			Wing Fixings, Lower Right Arm	AM	AM1099	
1. 141. B-1			Wing Fixings, Lower Left Arm	AM	AM1100	
1. 142. B-1			Front Wing Center	AM	AM1101	
1. 143. B-1			Wing Fixings, Lower Right Arm	AM	AM1102	
1. 144. B-1			Wing Fixings, Lower Left Arm	AM	AM1103	
1. 145. B-1			Front Wing Center	AM	AM1104	
1. 146. B-1			Wing Fixings, Lower Right Arm	AM	AM1105	
1. 147. B-1			Wing Fixings, Lower Left Arm	AM	AM1106	
1. 148. B-1			Front Wing Center	AM	AM1107	
1. 149. B-1			Wing Fixings, Lower Right Arm	AM	AM1108	
1. 150. B-1			Wing Fixings, Lower Left Arm	AM	AM1109	
1. 151. B-1			Front Wing Center	AM	AM1110	
1. 152. B-1			Wing Fixings, Lower Right Arm	AM	AM1111	
1. 153. B-1			Wing Fixings, Lower Left Arm	AM	AM1112	
1. 154. B-1			Front Wing Center	AM	AM1113	
1. 155. B-1			Wing Fixings, Lower Right Arm	AM	AM1114	
1. 156. B-1			Wing Fixings, Lower Left Arm	AM	AM1115	
1. 157. B-1			Front Wing Center	AM	AM1116	
1. 158. B-1			Wing Fixings, Lower Right Arm	AM	AM1117	
1. 159. B-1			Wing Fixings, Lower Left Arm	AM	AM1118	
1. 160. B-1			Front Wing Center	AM	AM1119	
1. 161. B-1			Wing Fixings, Lower Right Arm	AM	AM1120	
1. 162. B-1			Wing Fixings, Lower Left Arm	AM	AM1121	
1. 163. B-1			Front Wing Center	AM	AM1122	
1. 164. B-1			Wing Fixings, Lower Right Arm	AM	AM1123	
1. 165. B-1			Wing Fixings, Lower Left Arm	AM	AM1124	
1. 166. B-1			Front Wing Center	AM	AM1125	
1. 167. B-1			Wing Fixings, Lower Right Arm	AM	AM1126	
1. 168. B-1			Wing Fixings, Lower Left Arm	AM	AM1127	
1. 169. B-1			Front Wing Center	AM	AM1128	
1. 170. B-1			Wing Fixings, Lower Right Arm	AM	AM1129	
1. 171. B-1			Wing Fixings, Lower Left Arm	AM	AM1130	
1. 172. B-1			Front Wing Center	AM	AM1131	
1. 173. B-1			Wing Fixings, Lower Right Arm	AM	AM1132	
1. 174. B-1			Wing Fixings, Lower Left Arm	AM	AM1133	
1. 175. B-1			Front Wing Center	AM	AM1134	
1. 176. B-1			Wing Fixings, Lower Right Arm	AM	AM1135	
1. 177. B-1			Wing Fixings, Lower Left Arm	AM	AM1136	
1. 178. B-1			Front Wing Center	AM	AM1137	
1. 179. B-1			Wing Fixings, Lower Right Arm	AM	AM1138	
1. 180. B-1			Wing Fixings, Lower Left Arm	AM	AM1139	
1. 181. B-1			Front Wing Center	AM	AM1140	
1. 182. B-1			Wing Fixings, Lower Right Arm	AM	AM1141	
1. 183. B-1			Wing Fixings, Lower Left Arm	AM	AM1142	
1. 184. B-1			Front Wing Center	AM	AM1143	
1. 185. B-1			Wing Fixings, Lower Right Arm	AM	AM1144	
1. 186. B-1			Wing Fixings, Lower Left Arm	AM	AM1145	
1. 187. B-1			Front Wing Center	AM	AM1146	
1. 188. B-1			Wing Fixings, Lower Right Arm	AM	AM1147	
1. 189. B-1			Wing Fixings, Lower Left Arm	AM	AM1148	
1. 190. B-1			Front Wing Center	AM	AM1149	
1. 191. B-1			Wing Fixings, Lower Right Arm	AM	AM1150	
1. 192. B-1			Wing Fixings, Lower Left Arm	AM	AM1151	
1. 193. B-1			Front Wing Center	AM	AM1152	
1. 194. B-1			Wing Fixings, Lower Right Arm	AM	AM1153	
1. 195. B-1			Wing Fixings, Lower Left Arm	AM	AM1154	
1. 196. B-1			Front Wing Center	AM	AM1155	
1. 197. B-1			Wing Fixings, Lower Right Arm	AM	AM1156	
1. 198. B-1			Wing Fixings, Lower Left Arm	AM	AM1157	
1. 199. B-1			Front Wing Center	AM	AM1158	
1. 200. B-1			Wing Fixings, Lower Right Arm	AM	AM1159	
1. 201. B-1			Wing Fixings, Lower Left Arm	AM	AM1160	
1. 202. B-1			Front Wing Center	AM	AM1161	
1. 203. B-1			Wing Fixings, Lower Right Arm	AM	AM1162	
1. 204. B-1			Wing Fixings, Lower Left Arm	AM	AM1163	
1. 205. B-1			Front Wing Center	AM	AM1164	
1. 206. B-1			Wing Fixings, Lower Right Arm	AM	AM1165	
1. 207. B-1			Wing Fixings, Lower Left Arm	AM	AM1166	
1. 208. B-1			Front Wing Center	AM	AM1167	
1. 209. B-1			Wing Fixings, Lower Right Arm</td			

The Merits of Aviation Natural Gasoline

By "BILLY" PARKER

Test Pilot, Phillips Petroleum Co.

FOR some years past the need has existed for a more volatile fuel than domestic aviation gasoline. This need has been more acute during the last one or three years, as the later types of light carburetors are designed especially for the more volatile engines, which admittedly prevent more or less of a problem as regards even fuel distribution and operating temperature control, have come into general use.

Aircraft operators who use these later engines, and particularly those whose routes are of such a nature as to require flying at extremely low atmospheric temperatures, have experienced considerable trouble in securing a fuel which will operate satisfactorily, thus naturally of course, is the fact that the gasoline in the gasoline which is available will not operate.

These have ended which enter the engine in the form of liquid are not readily combustible and consequently not only fail to deliver power, but cut lubrication, fuel spark plug and otherwise adversely affect the general performance of the engine—under some conditions to such an extent that it is impossible to maintain flight even at wide open throttle.

"Hot-Spot" a Common Nemesis

Many operators have attempted to overcome this difficulty in various ways. The most common means of obtaining better engine operation has been to supply an additional amount of heat to the carburetor system or to install a "hot-spot" between the carburetor and the fuel tank, thereby.

These added features are both very desirable with any gasoline if the amount of heat applied is not excessive. It is not desirable that an amount of heat greater than the latent heat of vaporization of the fuel used be applied to the carburetor air intake, although this amount of the air intake is not only desirable but necessary in order that the proper amount of the fuel be vaporized and to maintain carbon condensed and frozen, thereby closing the opening in the jet itself as well as the fuel passage in the carburetor.

It should be realized that when the air passes the jet in the carburetor and on through the throttle butterfly valve, there is a drop in temperature due to the latent heat of vaporization of the fuel which is being vaporized. This temperature drop varies from 10 deg. F. to 60 deg. F., depending upon the conditions under which the gasoline is being used. Naturally the temperature in the air will freeze if operating conditions are such that there is a sufficient drop in temperature.

An exhaust stove or other suitable means of supplying heat to the air intake, provided with an adjustment in

order that the proper amount of heat may be applied, should be employed, and practically all engine builders recommend this method.

Many tests have shown that even extremely low atmospheric temperatures will not cause a frostbite in the carburetor unless there is a high moisture content in the air. On the other hand, freezing conditions have been encountered in fairly warm weather if a considerable



moisture content is present in the air. From this it will be seen that the air temperature is really as index as to the amount of heat necessary to maintain the freezing condition, but since a loss of power will be noticed as the ice builds up in the carburetor, the pilot has ample time to apply heat to the air intake before the condition becomes serious.

In using the new aviation natural gasolines which are now available, the hot spot above the carburetor is not necessary because this gasoline is very volatile and contains

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The Elias "Aircoupe"

A Two Place Azanci Powered Biplane Easily Converted from the Open Cockpit to the Closed Cabin Type

TESTS were made recently by Mr. Elias & Son, of Buffalo, N. Y., on a new convertable monoplane. The Company plans to go into production on that model at an early date. The plane is known as the Elias "Aircoupe" and designated Model E-1. It is a two place, externally braced, high wing type, powered with an 80 hp Azanci radial aircooled engine. The conversion from open to closed cockpit is made by shifting the front seat from an open cockpit to a closed cabin type in a very short time without altering any part of the structure of the plane.

One of the most noteworthy features of this plane is its simplicity of design. Wherever possible, right and left hand parts are made to be interchangeable. This is true of the ailerons, elevators and particularly all of the fittings throughout the entire plane. This reduces spare parts inventories to a minimum.

The Elias has a wing span of 38 ft. 8½ in., an overall length of 20 ft. 11 in. and a height of 7 ft. 2 in. It weighs 850 lb. empty and carries a useful load of 515 lb. It has a maximum speed at sea level of 95 mph. and a climbing rate at sea level of 380 ft. per min. The landing speed is 30 mph. and the service ceiling 10,000 ft. The plane was designed by Joseph L. Otto.

In fuselage construction the aircoupe conforms with new production practice, using welded chrome molybdenum steel tubing of even diameter and thickness throughout. No bearing shells are used in the fuselage. The main landing gear is of steel plate and covered with a high grade of fabric. The front landing gear is of steel tubing and designed so that all parts of the engine are easily accessible. The power plant may be disengaged by the removal of six bolts. An oiler firewall is provided between the engine and seating compartment. The cowling is so designed that by removing a few bolts it can easily be detached from the fuselage.

The wing ribcage is of the monocoque semi-convertible type. The rib main consists of two struts between each wing panel and the fuselage. These struts are directly attached to the rods running through the fuselage inside of a heavy gauge steel tube which also acts as a connecting member. This eliminates the possibility of failing failure at the fuselage through crystallization due to water damage.

The upper ends of the struts are fastened with universal fittings cut from solid nickel steel forgings, heat treated, which bear an aluminum plate on the outer side of the spars. This allows the severed lead to be taken on the under side of the spar rather than on the hole that holds the side plates carrying the rib loads. By the arrangement of the rib struts and the location of the ailerons all possibility of aero loads causing warping of wing is eliminated.

Wings Constructed of Wood

The wings are constructed of wood with solid spruce spars and rib webbing in all plywood with spruce cap spars. Leading and trailing edges are of hot treated spruce. The spars are connected together at their outer ends with two 3/8 in. hot treated nickel steel "T" bolts. The rods are used in the internal wing bracing. Large diameter bolts are used to provide proper bearing surface for the cable seats which terminate together at the center of each spar between the wing panels. The wings are balanced by the use of lead and dope.

Leading gear is of the split type, with shock absorber struts between the side and upper landing legs. The compression load is taken by steel coil springs and damping is provided by hydraulic cylinders. The road of the wheels is 7 ft. 1 in. The tail skid swivels on the

(Continued on page 489)



Front view of the Elias "Aircoupe" powered with an 80 hp. Azanci engine.

AIRPORTS AND AIRLINES

New Rate Brings Increase in Mail

C. A. M. Lines Report Large Traffic as Five Cent Scale is Inaugurated

Though it is too early to give statistics showing the full effect of the new air mail rate on the traffic in various parts of the country, reports have been received which indicate the trend of movement. The following is a summary of the new five cent scale. Throughout the nation the air mail planes established a record for volume carried and added to the American Air Transport fleet. The new rate will bring a marked increase in mail traffic.

HARTFORD, CONN.—With the beginning of the new postal rates for air mail, a good deal more was handled at Hartford. The new rate was the highest in the neighborhood. The Colonized Field, state racing place and the Colonial Air Transport Company had the contract for the mail delivery.

Over 200 air mail stamps were sold and a large sum was left in the mail. The Colonial Air Transport, Inc., states that the air mail load leaving Hartford on the first day was four times greater than usual.

NEW YORK, N. Y.—An increase in both quantity of air mail and in value handled by the National Air Transport Co. for the first day's traffic under the new rate was the most outstanding feature. The increase in value was attributed to the fact that the new rate was 10 per cent, while a 40 per cent increase was reported for the two following days. As for the tonnematerial sent, a general 40 per cent increase was noted throughout according to early information.

LOS ANGELES, CALIF.—On the evening before the new rate went into effect, sales of new air mail stamps passed the \$100,000 mark. A large increase in postage was then experienced under the new rate by the Western Air Express, Inc., operating the air mail route between Los Angeles and Salt Lake. It is estimated that the new air postage will save Los Angeles mail users approximately \$10,000.

ST. LOUIS, Mo.—To meet the decrease in air mail brought about by the new five cent rate, the Robertson Air

Capital Air Lines In Feeder Service

OAKLAND, CALIF.—A new passenger and cargo feeder service is now being operated between Oakland and Sacramento by the Capital Air Lines.

According to H. D. Anderson, chief pilot of the new service, it is expected that with the closing of the state legislature traffic will increase to the point where daily service will be justified.

The service, which has been arranged with the Chamber of Commerce, will serve "Trotter" for the planes of other transport lines operating from the principal airports.

The Sperry, Westinghouse, and S. E. T. Radio companies are now at work on the preliminary details for the installation of every known airport landing device. Among other lighting fixtures will be the "Wingman" which will enable each plane to see the other in the event of a pilot's engine failure. Another feature will be the installation of a "Navy" type landing gear for portability purposes. Powerful are the "Wingman" landing lights which will be located on the top of the side engine field, the propeller stands, and the greatest exposition building.

Elkhornia planes are said to be under way by several Los Angeles aviation companies to establish in the night flying of passengers on the Elkhornia Field during the period of the moon.

Will Have Special Air Race Lighting

Sperry, Westinghouse, and S. E. T. Arranging Large Scale Illumination at Elkhornia Field

LOS ANGELES, CALIF.—Many Field, Los Angeles, some of the 1938 National Air Races to be held September 2-3, will be one of the best and most brightly lighted airports in the world during the next days of flying events, according to a statement by Theodore T. Hall, president of the California Air Race Association.

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Olson Air Lines Buys Mrs. M. Steele's Firm

OMAHA, NEB.—The Steele Air Lines of Omaha were recently sold by Mrs. Margaret Steele and other shareholders as a result of the desire to give the railroad the right to fly for cents for the first month, H. W. Petersen of the traffic department of the Lincoln Air Transport Company, said. Letters mailed in Lincoln recently doubled in volume.

MILWAUKEE, WIS.—A record volume of air mail left here Wednesday, August 2, the first day of the new air mail rates of 10 cents for the first class and 25 cents for the second class.

The increase in postage of a large airport and school located at Twenty-third and East, at the extreme north part of the city. Plans for extensive improvements of the landing field and erection of a new terminal building are now under way. The new terminal, according to Olson, will plan to continue the school, offering a strenuous training, including courses in mechanics, meteorology and navigation, as well as aerial flying.

State Sen. May Olson has been instrumental in flying at the airport which he purchased.

Open Maine Airport

PORLTAND, ME.—Formal opening of the passenger carrying service of the new Portland Airport at Saco, was made with the carrying of 22 passengers. The Portland-C. G. passenger cabin monoplane was used.

Meet to be Held at South Bend Airport

SOUTH BEND, IND.—Exhibition flying, parachute jumping, balloon airmail and other features will be included in the program of the annual air show to be held September 14-16 at the passenger airport here. Airplanes from many parts of the country will participate in the events and prizes will be given for the best in each category. The second day is a competition day for Cessna 5-planes, a balloon striking contest and a parachute jumping contest will be held on all of which prizes will be awarded.

Prizes and all will be furnished to planes entering the contests and passengers carrying them will be given a free bus fare to the competition. All planes and pilots entered in the contests must be licensed.

Hockaday Conducting Airway Marker Tests

WICHITA, KAN.—Woody Hockaday of Wichita, who has a personal fortune in markers, is making his fortune in markers by helping to make the airways. Hockaday has been in Wichita for several weeks, experimenting with his plane, a brash and a wide assortment of colors.

On the part of the Department of Commerce Building aviation now see a strong expansion of flying markers, the work at Hockaday's expense, and the idea of using the national airways center in Wichita a few weeks ago. He has the cooperation of the Department of Commerce and each day disappears like to the air to make aerial surveys and find the best locations at various altitudes. Out of the time is expected to come a standard system of federal airway markings. Col. Harry B. Wiles, of the Bureau of Aeronautics in charge of the committee supervising the tests.

Jefferson Taking New Field

ROCHESTER, MINN.—Work is to be done at once here on the construction of an airport by the Mayo Properties Association of which Harry J. Edwards is managing director. The field, to be operated by Jefferson Air Lines, Inc., of Minneapolis, is to have one runway and is to be equipped with both landing and flood lights. The total cost has been estimated at \$125,000.

New Mail Line



Company's 12-Passenger Transport and Single Place Fighter Exhibited

SEATTLE, WASH.—Soaring Field, Seattle's new municipal airport being at the center, recently welcomed the first group of the Northwest gathered to witness the city's outstanding flying spectacle at which a score of planes representing every service in the region participated. The dedication featured Waco monoplanes, which had been manufacturing planes and in operation as an exhibition engine has recently advanced aviation in the Northwest.

More than 30000 of very men, women and children, including 12 passenger Boeing monoplane, took part in exhibition. The new Boeing transport was given its first public showing at these ceremonies. It is capable of a speed of 125 mph, with a flight weight of 1000 and range of 500 miles.

Continued with an immense craft, was another new biplane, the single-place fighter, Waco powered and capable of a high speed of 150 mph. Other local celebrities and Pilot Little Tower flew the biplane and monoplane.

Service Planes in Competition

Cast. David L. U. S. Air Service of Seattle, commanded a flight of five Army planes that flew in to Seattle from March Field, San Antonio, Wash. He led a group in biplane formation to the dedication. San Diego Naval Air Station was represented with a dozen machines. Navy land machines were led in massiveness by Col. E. J. Price, commanding at San Diego, and Capt. G. E. Price, commanding at Port Townsend.

Among the aviators were Robert S. Hayes, chairman of the aviation committee of the State Chamber of Commerce; Capt. T. V. White, commanding at J. M. Johnson, chairman of the Board of County Commissioners, Mayor Frank Edwards, Thomas D. Stanton, governor of Washington, the N. A. A. and members of the Chamber of Commerce, the Army Commanders, and William P. McCrory, 12th assistant attorney of commerce in charge of aeronautics.

The arrival in charge of the air show manager was M. A. E. Lewis, from National Guardsman chapter, M. A. E. Lewis, Capt. Lewis and Lt. Commander Price, M. E. Lewis, will general director chairman.

Niagara Hangars for Alameda

ALAMEDA, CAL.—Cassius C. Thompson, of the Alameda Corp., has let the contract for construction of the 30 x 110 ft. hangar and radio station buildings and such as to begin at once.

Weather Station Chains Organized

**Pilots to Receive Forecasts
from Points Along Route
Before Taking Off**

WASHINGTON, D. C.—Weather forecasts and reports to serve pilots along the Atlantic coast will be furnished by a chain of stations recently established by the U. S. Weather Bureau according to an announcement made recently by W. B. Green, meteorologist in charge of the Aerological Division of the Weather Bureau.

Reports of points of observation along the route of scheduled flights will be sent to airports where the route is planned to start and end, and will be given to pilots before they leave the points where the observations have been made. The pilot is furnished with current knowledge of the conditions along the way he is about to travel. He is also furnished with information regarding weather conditions at the originating stage and at points where conditions are likely to affect flight headings.

New Group on West Coast

Most of the weather stations originally organized were the San Joaquin, Sacramento, and San Francisco stations located at the airports at Los Angeles and Oakland, Calif.; Portland, Ore., and Seattle, Wash. Strategic to be organized from the city offices nearest the coast, the first order of business is to have the San Francisco, San Joaquin, and San Jose, Calif.; Portland and Rosedale, Ore., and Tacoma, Wash.

Secondary stations have been organized at the following points: San Jose, Santa Cruz, Watson, Santa Cruz, San Leandro, Alameda, Emeryville, Berkeley, Piedmont, Walnut, Livermore, Pleasanton, Danville, Pleasanton, Walnut Creek, San Jose, San Francisco, San Leandro, San Mateo, San Bruno, and San Francisco. This group of stations report the weather conditions each day to the San Joaquin and San Jose stations, which are planned to be the main and secondary stations in advance of scheduled flights. For the San Joaquin route, new survey forecasts are made from San Francisco.

Reports for West Coast

Weather stations also have been organized to serve the new surveys between Portland and Louisville, Oregon, and New Orleans, Chicago, and Duluth and Chicago and Milwaukee. Reporting the results of the first order for the Cleveland, Detroit, and Cincinnati, Ohio, Weather stations of the second order were established for the route at Akron, Ohio, and Des Moines, Iowa, on the Ohio River.

First order surveys for the Atlanta-

Embry-Riddle, Stout Open Line

CINCINNATI, O.—Week and passenger service between Cincinnati and Akron, Ohio, was inaugurated by the Eastern Middle Co. of this city and the Eastern Air Service using a Ford Trimotor plane.

The plane leaves Detroit each Saturday at 10:30 A. M. and reaches Cincinnati about three hours later. Returning, it leaves Lunatic Airport here at 9:30 Monday morning. The fare each way is \$35 and the round trip \$65.

During the stop at Cincinnati, the plane is shown on display and night trips over the city from Lunatic Airport. The first trip, however, was not made for the purpose of flying because of bad visibility. The plane carried upwards of 800 passengers, in spite of limited passenger capacity.

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The pilot is furnished with current knowledge of the conditions along the way he is about to travel. He is also furnished with information regarding weather conditions at the originating stage and at points where conditions are likely to affect flight headings.

New Detroit route established at New Orleans and Mobile and stations at New Orleans, New Orleans, New Orleans, and Cedar City and Des Moines, Iowa, and Omaha, Neb. For the Chicago-Kansas City route stations were organized at Detroit, Bay City and Muskegon, Mich.

New Buildings Opened By Oklahoma Company

OKLAHOMA CITY, O.—Several hundred persons attended the recent opening of the plant plane factory, shop and office of the Oklahoma Air Transport Co., the municipal airport. The company has removed its offices from Norman, Okla., to a new plant, which is to be used for aircraft repair, maintenance, aircraft survey flights, instruction and storage of planes. A complete repair shop with skilled mechanics is in operation at the new plant.

W. C. "Chester" Grahame is president of the company, which is incorporated for \$200,000 capital stock and holds the local American Eagle Airplane agency. New Haven, Conn., and Atlanta, Ga., are the other important stations in advance of scheduled flights. For the San Joaquin route, new survey forecasts are made from San Francisco.

L.A. Taking Mine Field

LOS ANGELES, CALIF.—Mine Field, which will be the name of the 1930 National Air Races here September 21-25, has been officially advised by the city council as the future Los Angeles Municipal Airport.

The city will take formal possession of the field on October 1 under the terms of a 10 yr. lease which provides that the city shall pay a rental of \$50,000 for the first year, and \$50,000 per year for nine years thereafter.

Many Attend Meet at Marion Field Opening

MARION, IND.—Marion celebrated its 10th anniversary yesterday with a crowd estimated at 10,000 people looking on. State, federal, airplane, motorcycle, flying for a mark, and a fireworks display at night marked the observance. The dedication exercises and dinner were conducted by the Marion Association of Commerce. Through the efforts of this organization the field was adopted a month ago by popular subscription.

At 10:30 A. M. today, divisional air mail, with a hornbeam attached to a fleet of small bi-planes and whirling good luck to the flying field, Advanced General William K. Kershaw, commanding general of the Indiana National Guard, dedicated the field. The general assured the spectators of the day flyers that the field became of fair visibility. The plane carried upwards of 800 passengers, in spite of limited passenger capacity.

Freddie Land, east pilot for the Who Company, was the 20 min. air race. He won. Following the race was a display of aerobatics by the "Wings of Fire" a wire, S. and Harold C. Brooks, of Marion Airport at Indianapolis, piloted a Boeing Air.

Freddie Clegg of Tracy, O., was the passenger in the first flight. Harry B. Bissell of Anderson, Ind., was second, and Bruno White, of Elwood, Ind., won third.

W.A.E. in New Plane And Steamer Service

LOS ANGELES, CALIF.—Air aerial and steamer transportation has been announced by officials of the Western Air Express, Inc., Los Angeles. Under the new plan, passengers will be able to travel from Los Angeles to San Francisco, the purchaser to travel either way by air and return by boat. The new Fokker F-10 monoplane will provide the aerial service while either the Eastern or Pacific coast steamship will provide the water line. Los Angeles Steamship Co., will be utilized for the water trip.

The new service provides a plane each way daily while the steamer will make round trip weekly. The steamer will provide aerial transportation to and from the airport and luncheon served in the plane. The round trip fare is to be \$65.

To Start New Dakota Line

RAIFORD CITY, S. D.—Plans will be opened next week for the newly chartered Mid-States Airways from Raiford City to Lincoln as regular schedules this fall. Walter H. Hales, head of the Raiford Air Lines, Inc., disclosed.

Dedicate Municipal Airport at Akron, O.

AKRON, O.—Formal dedication of Fulton Field at Akron's new municipal airport was held yesterday with the participation of officials from the state, the city, and the Akron Chamber of Commerce. The dedication exercises and dinner were conducted by the Akron Association of Commerce. Through the efforts of this organization the field was adopted a month ago by popular subscription.

At 10:30 A. M. today, divisional air mail, with a hornbeam attached to a fleet of small bi-planes and whirling good luck to the flying field, Advanced General William K. Kershaw, commanding general of the Indiana National Guard, dedicated the field. The general assured the spectators of the day flyers that the field became of fair visibility. The plane carried upwards of 800 passengers, in spite of limited passenger capacity.

Formerly Akron air mail had to be transported to Cleveland by rail a route which caused considerable loss of time. The new route is approximately 25 miles shorter.

Passes leave Cleveland at 4:30 A. M. and return from Louisville on the return trip at 3:30 P. M. Six and one-half hours being required each way for the 425-mile route. The new route will shorten the hours of flying along the route has been completed by the Department of Commerce, a service of valuable and value plane.

Van Vechten Invents Wind Direction Light

KANSAS CITY, MO.—A new light has been patented by Edgar Van Vechten, assistant chief engineer of the Missouri Dept. of Highways, of Kansas City. The light is 10 inches in diameter, 12 in. in height, and is placed on a tripod with a fan to make it indicate wind direction. The light is a brilliant red.

The device was invented by Van Vechten for the purpose of a road sign to be placed near Chicago. A short time ago along the Kansas City highway when the plane passed over Van Vechten and the pilot would be able to see the wind fan. A bright light was placed near the airport, however, could be seen taking the eye from the red light. Van Vechten predicted the light would be effective.

He has applied for patents. Plans will be given for both of these events.

P. & W. Lenses Plot

HARTFORD, CONN.—Due to the increasing demands for strong and workable lenses for cameras, the Pratt & Whitney Aircraft Co. has established an additional optical plant which they expect to have a break and stamp lenses 100 x 100 ft. The plant has been occupied since the regular series offered by the standard lens used by the company. A new lens, which is to revolutionize the camera industry at the edge of the field. These lenses can be for a total area of 20 x 20 and afford the unexcelled facilities of brilliant field to the lenses.

Mines Association Formed

ROCKLAND, ME.—Plans for a \$100,000 Class A or B air plant have been made by the Rockland Mine Co. here with the assistance of the Mine Owners Association. The association with view toward improvement in the association. Captain George Stoen, Rockland aviator, has been chosen president of the organization and special air will tell the work of cleaning a notable portion of the mine. A sum of \$10,000 has been appropriated. A plan of \$10,000 has already been authorized by Walter J. Rich, New York business man.

N.A.T. Building Radio Stations

WICHITA, KAN.—National Aviation, Inc., is opening several air mail, passenger and cargo, and building a radio station at the municipal airport. The company will be organized for the purpose of maintaining a fleet of bi-planes between Chicago and Dallas on the Southern route. It will use a radio station for receiving and sending weather reports and distance flying.

The Kansas City company will also have short distance air mail and passenger planes being placed in operation by the Department of Commerce. The Kansas City, Elkhorn, New York, Chicago, and Milwaukee, and St. Louis to the place, the radio station, will be receiving and sending weather reports and distance flying.

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UNIONTOWN, PA.—Construction to mark the dedication of the new 100 acre flying field will begin Friday August 21 and 22 and will be completed by the end of the month.

The program for the first day includes display of planes and planes, demonstration of pilot and plane, airplane maintenance, lunch for flying pilots, demonstration of field to the late Floyd Bennett, luncheon for guests, field for all kinds of aircraft, and a 500 ft. track for 500 ft. class aerobatics, parachute contest, \$10,000 fireworks display and banquets for visiting pilots at the Uniontown County Club.

The second day will be opened by Van Vechten for the purpose of a road sign to be placed near Chicago. A short time ago along the Kansas City highway when the plane passed over Van Vechten and the pilot would be able to see the wind fan. A bright light was placed near the airport, however, could be seen taking the eye from the red light. Van Vechten predicted the light would be effective.

He has applied for patents. Plans will be given for both of these events.

Omaha Field to Have Individual Hangars

OMAHA, NEB.—City Commissioners have announced recently that private hangars to house air planes such as may be mounted here as the municipal airport. In view of the fact that the city's Super said, "We have had many inquiries from persons who have been here to see the hangars from persons who do not care to have their planes with others. We are working out a plan whereby the city commissioners will be assisted by a special committee which will present the rent as separate, the ownership to be held really with the city."

Opening New Western Line

BOISE, IDAHO.—A new aerial passenger company, the Idaho Flying Service, is now establishing a daily passenger service to Walla Walla, Wash. At the home point air travellers may make connections through to Portland, Ore., via "The" Railroads, the Union Pacific and Northern Pacific. The new line is now holding a hangar at the local airport which will serve as an operating base.

Reports Trip of New Travel Air

**G. C. Hornet Visited 18 Cities
and 700 On Flights**

FOREIGN ACTIVITIES

New British War Plane Developed

Blackburn Co. of Leeds Building "Lance" Fighter for Air Ministry

LONDON, ENGLAND.—A new type of fighter-missile fighter-bomber has been produced for the British Air Ministry by the Blackburn Aeroplane and Motor Co. Ltd. This airplane has been designed to perform the dual mission of escorting and protecting bombers and of carrying out a high-powered attack of its own. The power plant is a seven-cylinder Armstrong-Siddeley "Lance" radial engine developing 100-110 hp.

The Blackburn "Lance" is a well-proportioned and compact aircraft. The heavier engine and engine in comparison to the heavier single-engine fighters now in use by the British Air Ministry. It is therefore well adapted to all purposes for which it was designed. It has the advantage of an apparently lower production and operating cost. It is also suitable as an economical means of training advanced student pilots. The "Lance" may be operated successfully in certain combat zones, such as fast-mill carrying or police work.

The "Lance" is available in either all-metal or fabric-construction, a single engine or two engines being available and designed for home delivery. Under normal flight performance has been obtained by extreme care in eliminating interference between

Col. Fitzmaurice Joins Lloyd Line

DUBLIN, IRELAND.—According to reports here, Col. Edward Fitzmaurice, a former pilot who crossed the Atlantic in the Junkers monoplane, has joined with Captain Kestell and Bates with Hestfield, has signed a contract with the British and Irish Steamship Co. Ltd. to operate a passenger and mail and passenger service between German ports and ships one day at a time. This ship-owning service is to be known as the "Lloyd Line" and is to be operated by the Cunard-White Star Line which was recently purchased from agents to control of the Free State Air Force.

At present, these Italian lines operate services made in Italy. A season is used by the Cunard Air Line, while the Trieste-Turin route and the Trieste-Genua route are operated by the Cunard, Italy, and manifested by the Cunard-Nicola Trieste in Modanica. One of the latter planes was recently sold to cover foreign services to St. Petersburg, Italy.

Civil Plane Production Championed in Italy

ROME, ITALY.—Senator Arcano and other members of the Italian government are disposed to the fact that while all military planes of the Kingdom are manufactured in Italy, very few of the commercial craft are produced here. Therefore was named as the chief reason of the present lack of commercial plane production the preference given the Junkers. The distinction was acknowledged by the proposed aeronautical budget, the authorizing chamber changing the clause of the budget to read: "The Junkers is to be preferred."

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Completes Commercial Airport in Canal Zone

BAVARIA, CANAL ZONE.—The construction of the first complete field of the first commercial air field in Panama, The field is at Pedro Miguel near the Costa Rica border 200 m. from the city.

Col. Andrew Fisher, commanding officer of Panama Air Force, has presented the field authority to the manager of any company that wishes to use it, particularly the power plant of a craft which cannot accommodate

the United Fruit Co. which is developing the banana business in the central and west coast of Panama, is interested in the commercial services that will be established by the Panama Airways. The two companies are serving between the United States and Panama and the new field will serve as an emergency airport for these flights.

Design Floating Mail Sack

PARIS, FRANCE.—Cork composition has been employed in the design of a new mail sack brought out by a Frenchman. By putting a cork lining in a mail sack, one may drop the new type floating water-proof bag to the surface of a body of water at the pass. Postal employees pick the bag up at the time convenient to the mail station.

Paris-Brussels Line Opened

PARIS, FRANCE.—A summer mail service recently opened is a new line between Paris and Brussels.



Side view of new Blackburn "Lance" fighter-bomber aircraft built for the Air Ministry

THE BUYER'S LOG BOOK

Black & Decker Drill

ONE OF the most important tools in the hangar or aircraft machine shop is the electric drill. The Black & Decker Mfg. Co., Towson, Md., is producing a ball bearing type suitable for drilling holes up to 36 in. in size. The drill is constructed with a motor having an idling speed of 400 r.p.m. The 1/2-hp. motor is quiet and great power makes it an ideal tool for general work. The drill is light in weight, very easy to handle and has such power that it cannot even be stalled with the use of a bench drill when working at its maximum capacity.

The drill is supplied complete with cable, attachment ring and three jaws for quick change. A three wire cable permitting ground connection can also be supplied. Motors for this tool can be supplied for all standard voltages.

De Walt Metal Cutter

GREATLY INCREASED production has been made possible in every airplane factory by the use of the De Walt "Wonder Worker" for wood working or cold steel cutting. The "Wonder Worker" is an electrically driven saw with overhead control, motor fitted in polar and direct drive power. The motor runs straight in a clockwise circle, the motor raises lower or lifts to any angle making it possible to make angle cuts more accurately.



De Walt "Wonder Worker" being used in a factory

and quickly than by any other method. It is manufactured by the De Walt Products Co. which has general offices and factory in Los Angeles, Calif., and sales and service branches in principal cities.

The "Wonder Worker" is built in several models with various sizes of saw blade. For cutting aircraft steel using a 32 in. hollow ground face tooth metal saw is preferable. A special hand racket feeding device causes the saw to move rapidly through the metal.

Airport Floodlight

THE CHOUSE-Metts Co. of Syracuse, N. Y., has developed a new 3000-watt airport floodlight having a 22° precision type parabolic glass reflector and a cast aluminum, alloy housing. This floodlight is designed to give a narrow vertical distribution and a wide horizontal spread which can be varied from 45° to 80° by the use of various spread lenses.

This floodlight is equipped with a set of lenses which eliminate the heat light above the horizontal which would otherwise be blinding to an aviator. It is painted in black and chrome yellow stripes to make it more visible in the daytime. This floodlight will accommodate either the 1500-watt 32 volt lamp or the 3000-watt 32 volt lamp and can be focused in the daytime without the use of special tools or equipment.

A group of these floodlights with the lenses selected to give the proper light distribution will light effectively and economically any type airport and provides a system which is safe and reliable as well as economical to maintain.

Hanna Riveting Machine

THE INCREASING use of aluminum riveting in aircraft construction has led to the development of a special riveting machine for this purpose. The Hanna Riveter is made of 1565 Elkhorn Ave., Chicago, Ill. The Hanna Riveter has a reach of 48 in., a 10 in. cap and a 1/2 in. stroke, is capable of driving 16 in. diameter rivets. The possible nail speed is 60 strokes per min. The pressure exerted by the ram is predetermined and the uniform pressure for a considerable portion of its stroke results in perfectly driven rivets.

With the machine arranged like vertical and cylinder down, the rivets are loaded on the under side. Rivets can be inserted in the proper position and the ram is caused to move toward the rivets to penetrate and consequently the separation of the rivet becomes almost instantaneous. The riveter is operated by a foot switch, valve being the workman's hands free to handle the work. This equipment is being offered in a wide range of sizes for either portable or stationary use.



Chouse-Metts floodlight



Craftsmanship

In this age of mass production, the beauty and durability of old time craftsmanship is still prevalent in the mohair fabrics produced by The Shelton Looms.

The manufacturing resources and experience of this organization, one of the largest in the industry, is at the disposal of manufacturers who desire a wide variety of mohair fabrics for upholstering the interiors of aeroplanes.

The Shelton Looms

395 Fourth Avenue,
New York, N.Y.

THANK YOU for mentioning AVIATION

thereby providing positive operating temperature control. It may be well to point out that an excessive amount of heat applied to the mixture in the fuel manifold will result in a decided loss of power. This is due to the fact that the mixture is at a much higher temperature when combustion occurs, and since this higher temperature is totally unnecessary in the case of a fuel which is already vaporized, the additional heat simply tends to increase cylinder head temperatures.

It is common practice with users of air cooled engines, to attempt to raise the oil temperature by heating the mixture and raising cylinder head temperatures to an excessive degree. While this does raise the oil temperature, it does so only at the expense of decreased power output and even serious damage to the engine in the more extreme cases.

Not a Strictly Cold Weather Fuel

By specially processing the normal natural gasoline, it has been possible to perfect a fuel possessing many advantages over even the best grades of domestic aviation gasoline. Although the high volatility of this product and its great advantage over domestic aviation gasoline during cold weather operation has been particularly stressed in this article, it is by no means strictly a cold weather fuel. The writer has simply tried to point out that the majority of operators have been obliged to maintain excessive temperatures in the intake, carburetor and cylinders of their engines in order to vaporize and burn the fuel which has been supplied in the cold.

A high grade of aviation natural gasoline has inherent anti-knock properties which are considerably better than those of domestic aviation and even equal to some of the highly "doped" fuels. Naturally this feature permits the use of this product in engines at high compression ratio without the addition of anti-knock compounds.

By properly refining and treating this product, it has been possible to retain the high gravity and consequent light weight of gasoline, without compromise, without lowering the high volatile properties of "cold" gasoline usually associated with mixtures of similar gravity. The higher grades of aviation natural gasoline which are now available are even more stable and desirable for high altitude and hot weather flying than gasoline made to conform to the old domestic aviation specifications.

It should be pointed out, however, that there are a great many different grades of natural gasoline, and that all are not suitable for use in an aviation fuel. Operators should use the same care in selecting this product that they would in buying gasoline with which they are more familiar.

Production Planning and Control

(Continued from page 475)

of the drawings, and the Engineering Department should co-operate to secure this.

Standard sheet-sizes should be set, and all drawings, without exception, held to these sizes. It is more economical to waste a few square inches of drawing or blueprint paper than it is to have to pay for the cost of a lot of odd-sized sheets. These sheet-sizes should all be multiples of the smallest. This is commonly 8½ in. x 11 in. "Letter-size", although some other sizes have also been used, such as 8½ in. x 14 in. (exp. size), 9 in. x 12 in., and 9½ in. x 12 in. (square-exp. size). When ever it is adopted, no smaller sheet than this should be

For ships that land in the night



The G-E airport twin floodlight, with a beam spread of 80 degrees in the horizontal plane and only six degrees in the vertical, gives the necessary illumination for landing.

It uses incandescent MAZDA lamps and is, therefore, inherently suited for remote control. Trained operators are not required. Ask the aviation lighting specialist at the nearest G-E sales office.

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Lights
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Story of Travel Air on request
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 - the plane and the airport ground station via radio telephony, or radio telegraphy, and
 - between airports via radio telegraphy
- Beacon transmitting equipment for guiding the planes during adverse weather conditions and mobile receivers to receive on the planes from the ground station beacons.

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233 Broadway
New York City

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permitted. Small drawings are inconvenient for shop use. Assuming that 8½ in. x 11 in. is the one selected, the list of standard sheets may be designated thus:

Standard Drawing Sizes

Designation	Description
A	8½ in. x 11 in.
B	11 in. x 17 in.
C	17 in. x 22 in.
D	22 in. x 36 in.
E	34 in. x 44 in.
F	44 in. x 68 in. (optional)

Sometimes a few long sheets are desired, such as:

G	8½ in. x 22 in. or 11 in. x 36 in.
H	17 in. x 22 in.
I	34 in. x 44 in.

No hardship will ordinarily be experienced from such a limitation.

So far as possible, but one piece should be shown on a sheet. Except for three-view and assembly drawings, which have to be on large sheets, the smaller and harder parts should be used. Since, on the other hand, all the work can be put on the easiest, or "A" size.

Part and Drawing Numbers

Every drawing must have a distinctive number, and every place, part, or assembly which is purchased, made, or kept in stock must also have its number. These are commonly used and very important numbers. Drawing

numbers and Part-numbers may form two independent series, and where the system of numbering is already well established this is often necessary. Some form of cross-indexing the two is then required. But when possible, it is of the greatest convenience to have the drawing-number and the part-number of a piece the same. This does not mean that every piece or assembly must necessarily have a drawing, or that every drawing must represent one piece or assembly. This may be necessary when parts have no drawings, and numbered drawings that represent something other than parts; but when a numbered part does have a drawing, or a numbered drawing does represent a part or an assembly, their numbers should, if at all possible, be the same.

Some forethought is necessary in providing a single numbering system that will serve both purposes. Two distinct plans are open for consideration: one, the straight, consecutive plan, and the other the classified plan. In the straight, consecutive plan all parts and drawings-numbered, taken from one catalog, are numbered in order, with no attempt to group or classify them. The number carries no meaning whatever, and the name or description applied to the part or drawing-number. Drawings which happen to be close together in the series of numbers and the like, have no necessary relation to each other, and drawings of related things may be numbered and filed widely apart. A card or similar index is required, arranged according to name or description, in which to look up the numbers of parts and drawings. To be dependable, this must be kept in good order, and the drawings should be filed (in a cabinet or an office) where special study is to be made and record the numbers, arrange the cards, and file the drawings. Notwithstanding all these complications, this is a good and much-used system.

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And small fields are reconsidered frequently at the time and they will enter for some time. The commercial operator or private owner who flies a Challenger is prepared to meet them.

Challenger QX-4 is manufactured under
Approved Type Certificate No. 19. Power
plant of 160 h.p. engine, complete with instruments.
Complete, less engine, \$12,000.00
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pump is made possible by a gyralin window in the upper wing.

Leading gear is of the split type and consists of a shielded steel axle supported by clevises, molybdenum wire cables, steel tubing and a rubber cord shock absorber. The axle is straddled with balsa wood. Standard equipment includes 265 straight wire tires which give increased riding qualities and longer life.

Specifications as provided by the manufacturer are as follows:

Length overall	21 ft. 2 in.
Span	32 ft. 8½ in.
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Gap	60 in.
Wing chord	58 in.
Wing area	200 sq ft
Wing section	Göttingen 420
Wing loading	8.3 lb. per sq ft
Power loading	13.9 lb. per h p
Weight empty	1,400 lb.
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Pay load	2,500 lb.
Gross load	3,900 lb.
High speed at sea level	130 m.p.h.
Cruising speed at sea level	110 m.p.h.
Rate of climb at sea level	2,000 ft. per min.
Service ceiling	16,000 ft.
Landing speed	45 m.p.h.
Normal cruising range	300 miles
Maximum speed	715

Mr. R. S. Fogg about the WACO-EDO Seaplane

MERRILL S. FOGG of The Waco, N. H., has been flying for 18 years and is operating flying boats on Lake Winnipesaukee for five years. He has enough commercial flying experience to choose the right kind of equipment. He has carried over 11,000 passengers without the slightest injury. He believes that modern, safe and efficient equipment is necessary for success of commercial flying. This year he replaced his biennial flying boat by a Waco-EDO Lake Seaplane equipped with the latest design.

Lake Winnipesaukee is surrounded by mountains. On many a height, many dry the gullies, wind makes it dangerous to operate a water-type flying boat. Now, with the powerful Wright engine in a Waco-EDO Seaplane he can operate in any



weather. While the Seaplane carries only two paying passengers against three in a flying boat, Mr. Fogg receives a larger volume of business because of large number of flying days. Mr. Fogg finds his Waco-EDO Seaplane very easy to handle on the water. He always lands on to the surface platform and the plane is soon standing in the water. After the engine is off and less the propeller idle on the platform until it stops. Then the machine goes to the water.



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STANDARDIZED ALL METAL SEAPLANE FLOATS

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Production in the Travel Air Factory

(Continued from page 473)
out interfering with the movement of other materials on the main floor, which speeds up production.

"There is no storage of materials from the time they come into the plant until they emerge as a completed airplane," said Walter Beach, president of the Company, in commending upon the manufacturing plant. "We have no stock of raw materials in storage, and no stock of



A view of a section of the wing construction department of the Travel Air factory

planes on hand. We are turning out planes on two shifts and are employing more than 275 men. Our planes are being used on five different routes. We haven't an opportunity to build for stock. By this arrangement we haven't money tied up in stock of materials or planes. We are not paying interest on non-inventory."

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Tighten the lock nut as much as you will—you cannot hurt the terminal or break the tie rod. New, stronger, safer, better. Lock nut screws on to the terminal instead of on to the rod, avoiding torsional and tensile strains, giving closest thread fit. Write for detailed information. Macwhyre Company, 2905 Fourteenth Avenue, Kenosha, Wisconsin.

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The brakes and wheel are now water-tight so it is possible to make them.

Now in production in all standard sizes.

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By W. Laurence LePage

With a forward by President Secretary of the Navy for Aeronautics, William P.指导

An elementary primer on accelerated progress in the science of flight. It covers the personal histories of some of the greatest aviators, the development of aircraft, and the ABCs of flying. It is a valuable supplement to any aviation library.

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SIDE SLIPS

BY ROBERT R. OSBORN

The newspapers state that signs are being posted in the French air lines warning the passenger to "Wait until the airplane alights." Some other liaison signs might be appropriate too, with proper aeronautical verbiage, such as "Don't shoot the pilot, he's doing his best"; "Look around now and choose your seat. In case of trouble neither man nor woman will be able to get out"; "All windows must be closed while passing through tunnels"; "Passengers dropping off at very stations without parachutes do so at their own risk."

Another indication that the business methods are beginning to be used in aviation is the announcement that the Aeronautical Chamber of Commerce will be decentralized and that offices will be opened up in various parts of the country with vice-presidents in charge of each. Before the Chamber can hope to compete with some of our large banks and insurance companies, however, it will have to have a vice-president in each town of five thousand or more population.

The Intrepid Aviator went down in this afternoon to the Intrepid Airplane Flying School, located at 112nd Street and 10th Avenue, with ambitions which have scarcely come to fruition in this recent boxcar, and had only the other day of a newly formed Flying School which was going to order a couple of Boeing Biplanes for student instruction.

In a recent article in the New York World a lady writer, Miss Edna McCormick, discussed inferiority complexes, and their origins and cures. In it we find the statements: "There are some exceptions, however, which are very helpful in reducing the size of such complexes. It is not difficult to imagine a student of the art of flying, or any airplane pilot, and locomotive engineer. Anybody who drives a dangerous and rapidly going vehicle gets a sense of power that a thousand social snubs can't remove."

The only possible solution we can see for any such aviator as this, having developed in the lady's mind is that the lady didn't investigate thoroughly the credentials of the "pilot" she found to be a bright young inferiority complexed youngster, who was always being gossiped, very brashly with "What's the matter with you, you're in a pocket, whooped' lambs and leather riding boots, that's what airplane pilots, holy, there will always, newly made."

Speaking of lady drivers, as we were a few years ago, the famous "Bill" Whisman told us today that his wife had driven their car so hard into the back of a Chevrolet that a rear axle went out and she had to repair the car which had been ahead of the Chevrolet.

If there are ever any mysterious murders in the vicinity of Duran Field on Long Island, New York, we can offer the detectives assigned to the case a possible clue. Whenever the wind is from the west the planes have to taxi to the far end of the field to take off over the hangars. After he has gotten the plane out there and turns around for the take-off, the pilot is asked by just out of the passengers, "Going to try again?" Think you'll have better luck at getting off in this direction?



a Better Ship!



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To Plane Owners
and Prospective Plane Owners

If you have never inspected and flown the COMMAND-AIRE, a real treat is awaiting you.

To Dealers and Prospective Dealers

If you have not investigated the wonderful opportunities of the COMMAND-AIRE sales franchise, you have overlooked one of the most attractive and profitable contracts in the airplane industry. Your territory may be available. We suggest you wire for particulars.

Arkansas Aircraft Corporation
LITTLE ROCK, ARKANSAS



Eclipse Series 6 Combination Hand and Electric Inertia Starter for radial engines up to 1350 cubic inches; Series 11 Combination Hand and Electric Inertia Starter for radial engines up to 2500 cubic inches. Concentric type with magnetic switch.



Eclipse Series 7 Combination Hand and Electric Inertia Starter, adapted for V-type or radial engines up to 2500 cubic inches.



Eclipse Aviation Hand Starter with Booster Magneto. Integrally mounted. Hand-turning gear ratio 1:1. For Engines up to 900 cubic inches; 12:1 Reduction for Engines up to 1400 cubic inches; 18:1 Reduction for Engines up to 2000 cubic inches.



Eclipse Series 7 Hand Inertia Starter, Vertical type, adapted for V-type or radial engines up to 2500 cubic inches.



Eclipse Series 6 Hand Inertia Starter, Concentric type, particularly adapted for radial engines up to 1350 cubic inches. Series 11 Hand Inertia Starter for radial engines up to 2500 cubic inches.



Eclipse Aviation Generator, 15 Volt, 15 ampere capacity and 15 volt, 25 ampere Cosec. type, voltage regulated, Engine driven type.

ECLIPSE produces starting equipment adapted to the particular requirements of every size of modern American-made aviation engines . . . starters that insure safe, dependable, one-man starting even under the most unfavorable conditions. Twelve years experience in the design, development and production of aviation engine starters, together with a cooperative technical service, is yours to command at all times.

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